

C A M B R I D G E
FIRERESEARCH

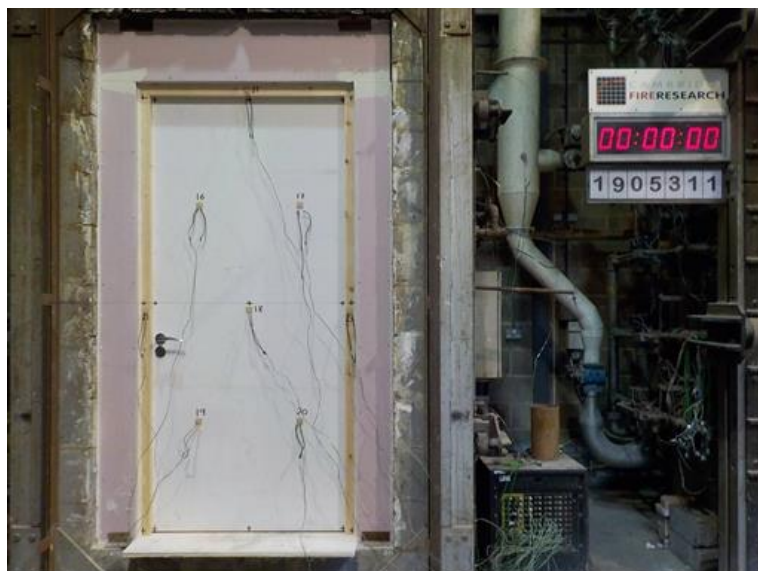
TEST REPORT NUMBER CFR1905311_1

FIRE RESISTANCE TEST IN ACCORDANCE WITH BS 476: PART 22: 1987

Sponsor: Astra DC Limited
Address: Unit 4, Astra business Centre
Roman Way,
Preston
PR2 5AP
Date of test: 31st May 2019

Results:

Test duration: 36 minutes (discontinued at the request of the sponsor)
Integrity: 29 minutes
Insulation: 29 minutes



Summary of test specimen:

A single leaf timber doorset, tested opening into the furnace as a latched, unbolted and insulated doorset.

Leaf size:
2040 x 923 x 44 thick

This test report is only valid when presented in full.

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0 CONTENTS PAGE

0 CONTENTS PAGE	2
1 PREPARATION FOR TESTING	3
1.1 Specimen conditioning	3
1.2 Associated construction	3
1.3 Specimen construction	3
1.4 Specimen verification	3
1.5 Specimen installation and fixity	3
2 PRE-TEST MEASUREMENTS AND SETTING	4
2.1 Gap measurements	4
2.2 Closer force measurement	5
3 TEST CONDITIONS, INSTRUMENTATION AND MEASURING	6
3.1 Furnace temperature	6
3.2 Furnace pressure	7
3.3 Ambient temperature	7
3.4 Unexposed face specimen thermocouples	8
3.5 Deflection	9
4 TEST OBSERVATIONS	10
5 LIMITATIONS	11
APPENDIX 1 SPECIMEN CONSTRUCTION	12
Appendix 1 Table 1	12
Appendix 1 Figure 1 –Elevation viewed from unexposed face	15
Appendix 1 Figure 2 – Section A – A	16
Appendix 1 Figure 2 – Section B – B	16
APPENDIX 2 PHOTOGRAPHS	17
Appendix 2.1 Pre-test photos	17
Appendix 2.2 During test photos	20
Appendix 2.3 Post-test photos	23
APPENDIX 3 POSITIONING OF INSTRUMENTATION	24
APPENDIX 4 RECORDED THERMOCOUPLE DATA	25
APPENDIX 5 SPONSOR SUPPLIED DRAWING	26

1 PREPARATION FOR TESTING

1.1 Specimen conditioning

The specimen was received by Cambridge Fire Research on 21/05/2019. During the last 7 days, the temperature and relative humidity were measured and recorded within the range of 16 to 24°C and 41 to 66% respectively.

1.2 Associated construction

Cambridge Fire Research constructed a softwood timber-stud partition, which was clad with 1No. British Gypsum FireLine board of 15mm thickness on the exposed side and 1No. British Gypsum FireLine board of 12.5mm thickness on the unexposed side, to provide an aperture for the specimen of 2090 mm high x 1007 mm wide.

In accordance with Fire Test Study Group Resolution No. 51 continuity of the threshold was simulated by the installation of a solid non-combustible threshold extension by Cambridge Fire Research, such that the extension was flush with the threshold onto which the specimen was positioned.

1.3 Specimen construction

The complete specimen was supplied by the sponsor.

1.4 Specimen verification

Cambridge Fire Research carried out a detailed survey of the specimen to verify the information provided by the Sponsor. This included verifying the weight, densities, materials and dimensions of construction components wherever possible.

Details and drawings of the construction are shown in Appendix 1.

Photographs of details of the construction taken before the test are shown in Appendix 2.

1.5 Specimen installation and fixity

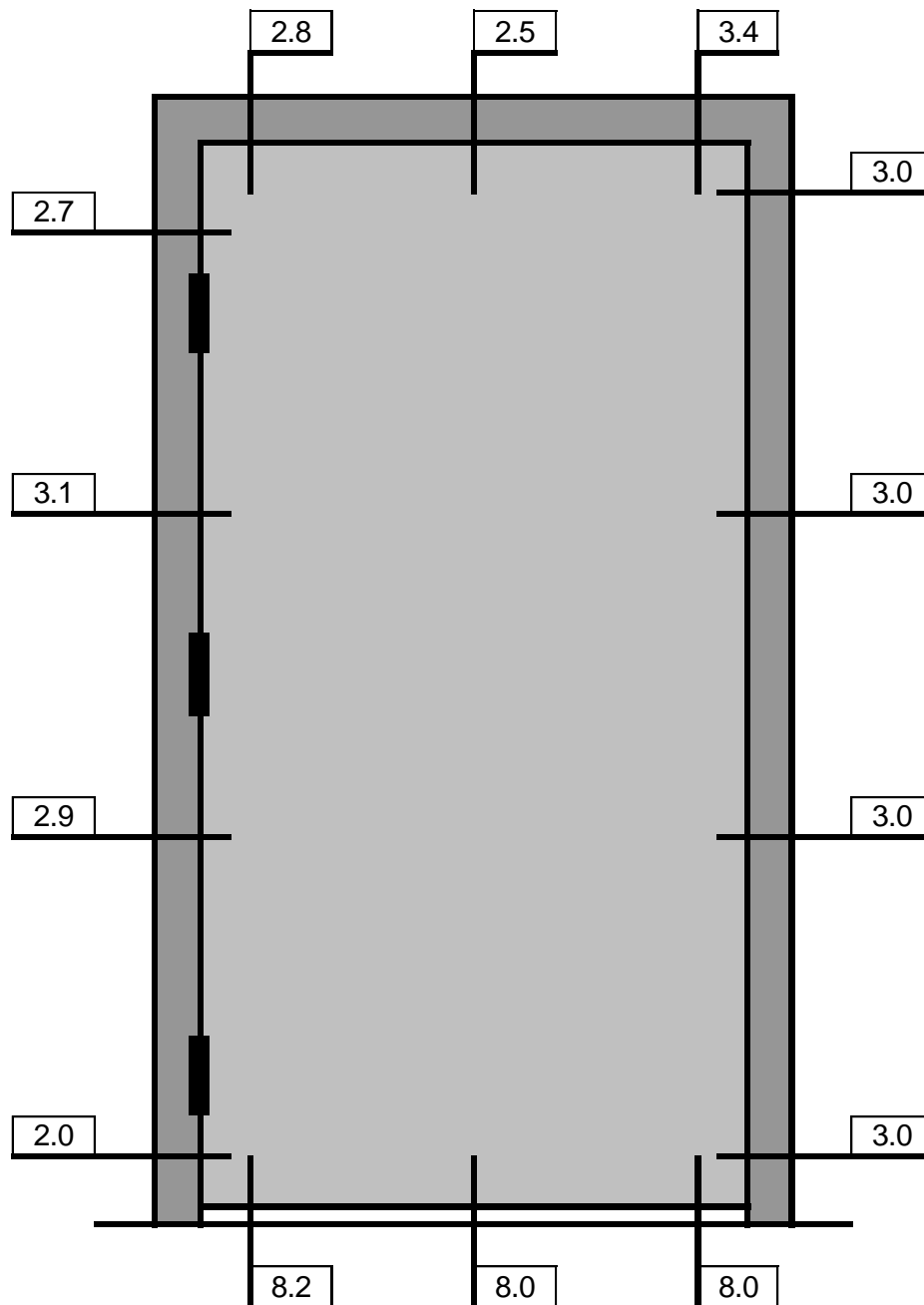
Cambridge Fire Research installed the specimen into the associated construction. The specimen was asymmetrical and fitted such that the door opened towards the heating conditions of the test at the request of the sponsor. The leaf was latched and unbolted prior to the start of the test.

The specimen was affixed to the associated construction as described in Appendix 1.

2 PRE-TEST MEASUREMENTS AND SETTING

2.1 Gap measurements

The gap between the leaf edges and the frame and at the threshold was measured on the exposed face prior to the start of the test. The following figure shows the position at which the measurements were made and the recorded gap (mm) at those positions.



2.2 Closer force measurement

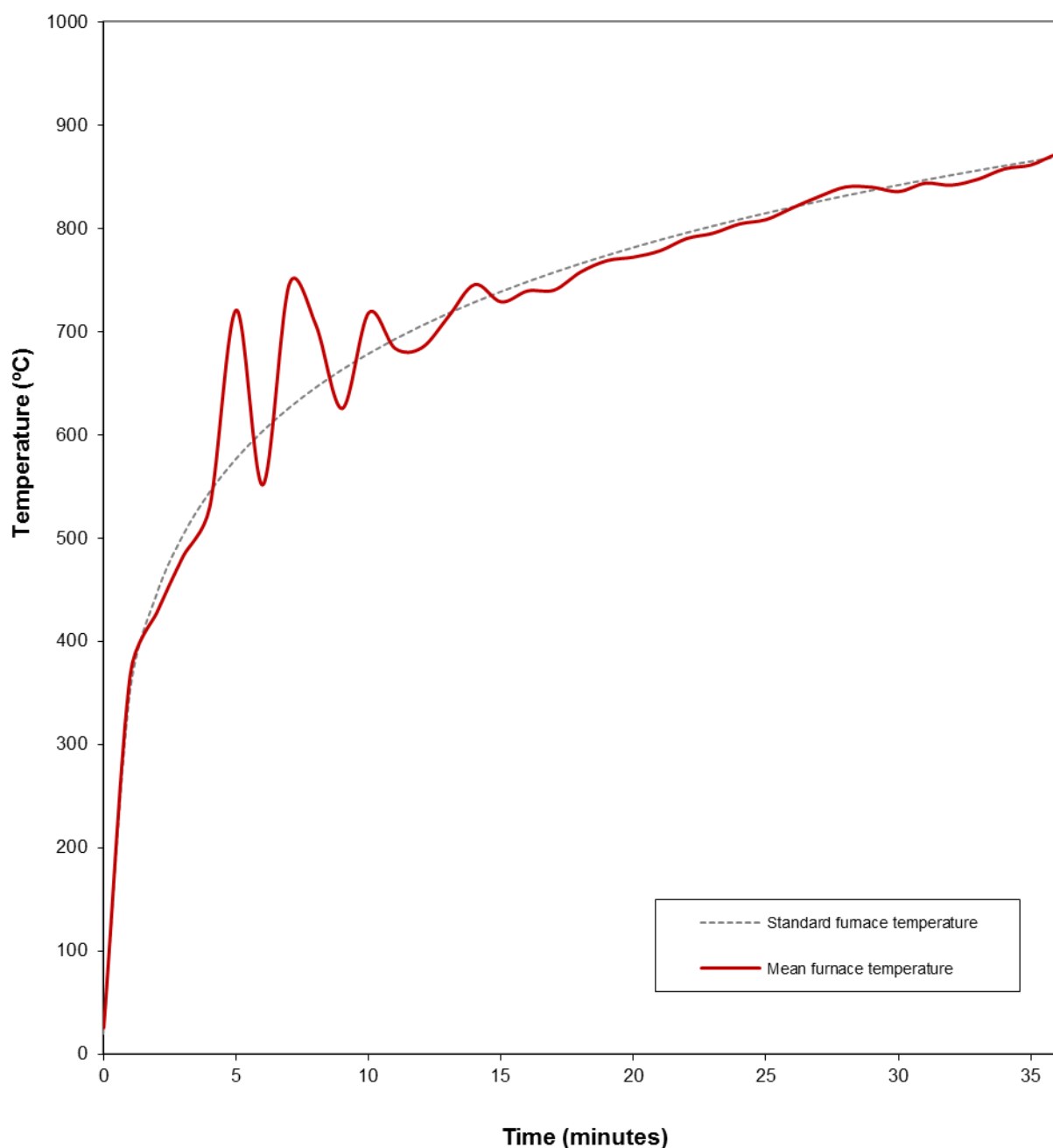
The door opening and closing forces for the leaf were measured in accordance with Fire Test Study Group Resolution No. 63 and the calculated moments are shown in the following table.

Direction	Closing force (N)	Closing moment (Nm)	Opening force (N)	Opening moment (Nm)
Opening towards heating conditions	25.8	19.4	32.0	24.0

3 TEST CONDITIONS, INSTRUMENTATION AND MEASURING

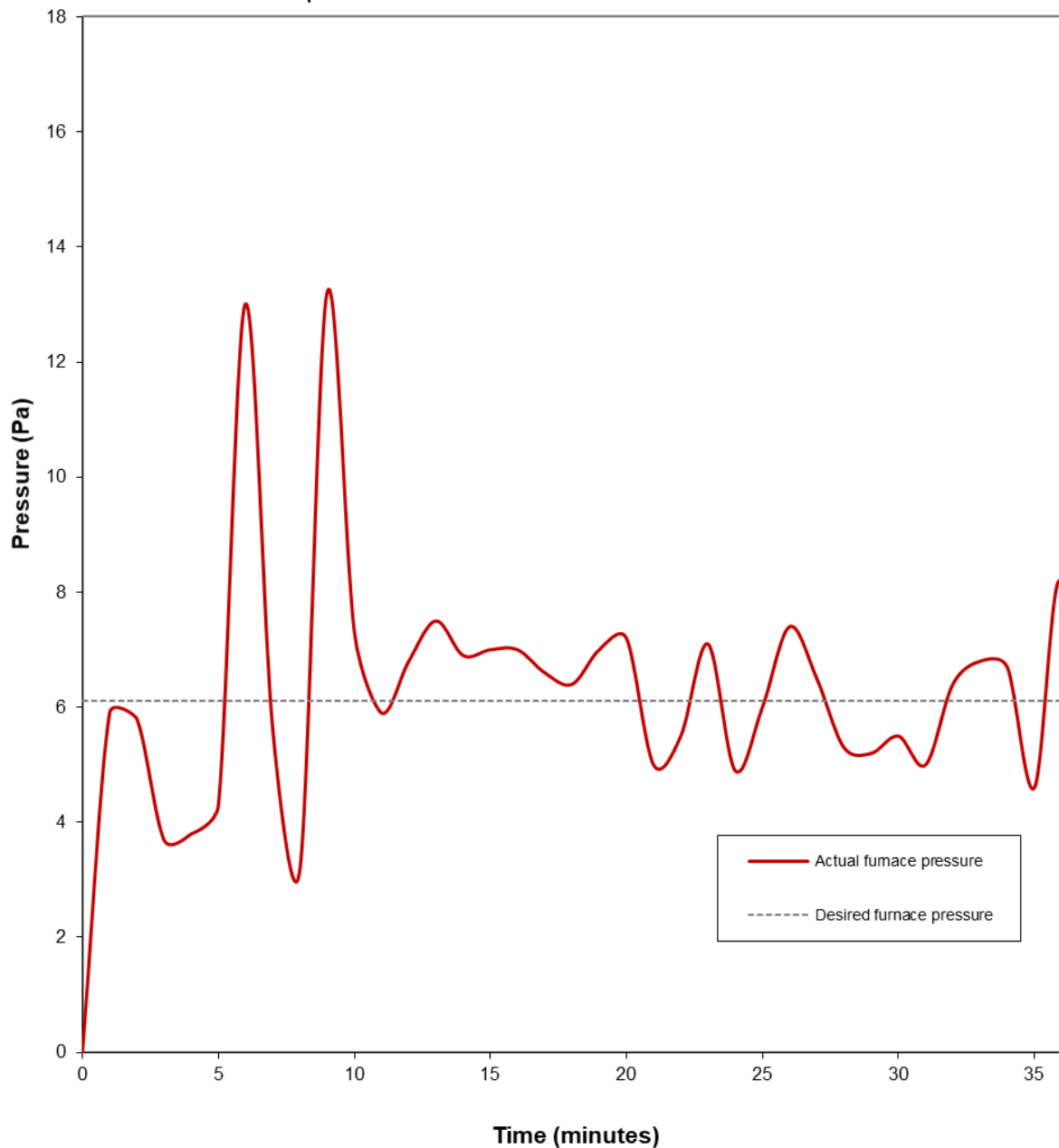
3.1 Furnace temperature

Furnace temperature was controlled so as to follow the standard temperature/time curve defined in the test standard and within the tolerances permitted. The furnace mean temperature was calculated from the output recorded using five furnace thermocouples of the design specified in the test standard. The following graph shows the standard and mean furnace temperature/time data.



3.2 Furnace pressure

Furnace pressure was maintained for the duration of the test at a nominal + 6.1 Pa measured at the pressure sensing head. When a linear pressure gradient of 8.5 Pa/m is applied this equates to + 0 Pa at 1 m above the notional floor level. The furnace pressure was controlled within the tolerances permitted in the test standard except for 3 instantaneous occasions which were transient events. The following graph shows the actual and desired furnace pressure/time data.



3.3 Ambient temperature

Ambient temperature at the start of the test was 22°C.
Ambient temperature remained at 22°C during the test.

3.4 Unexposed face specimen thermocouples

Surface temperature measuring thermocouples of the design specified in the test standard were affixed to the unexposed face of the specimen to monitor the temperature rise as follows:

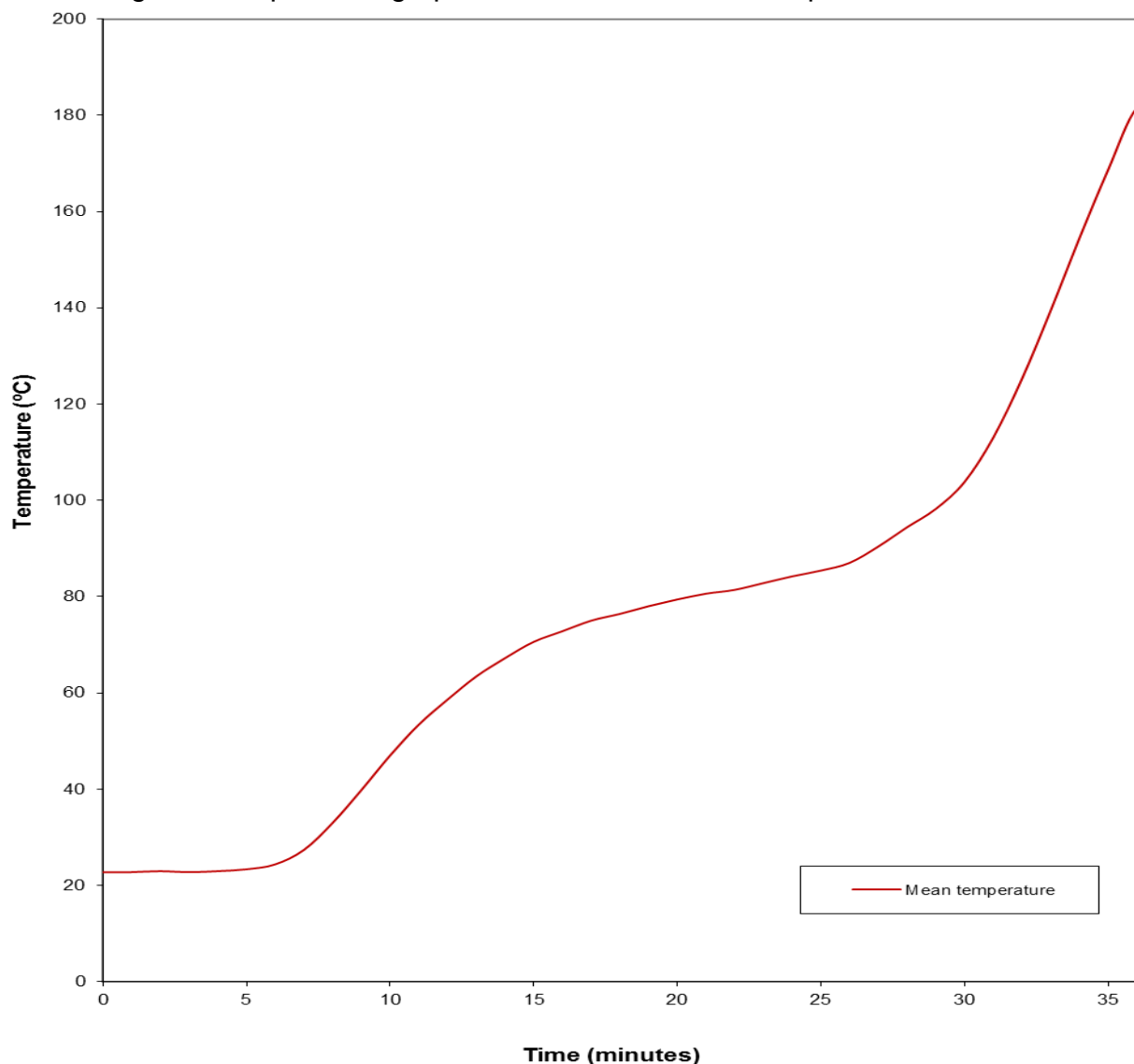
Doorset leaf	Channels 16 to 20	(mean & maximum)
Doorset frame	Channels 21 to 23	(maximum only)

The positions of these thermocouples are shown in Appendix 3.

A roving thermocouple was available for measurement of any specific hotspots. Any instances of the use of the roving thermocouple are noted in the observations in Section 4.

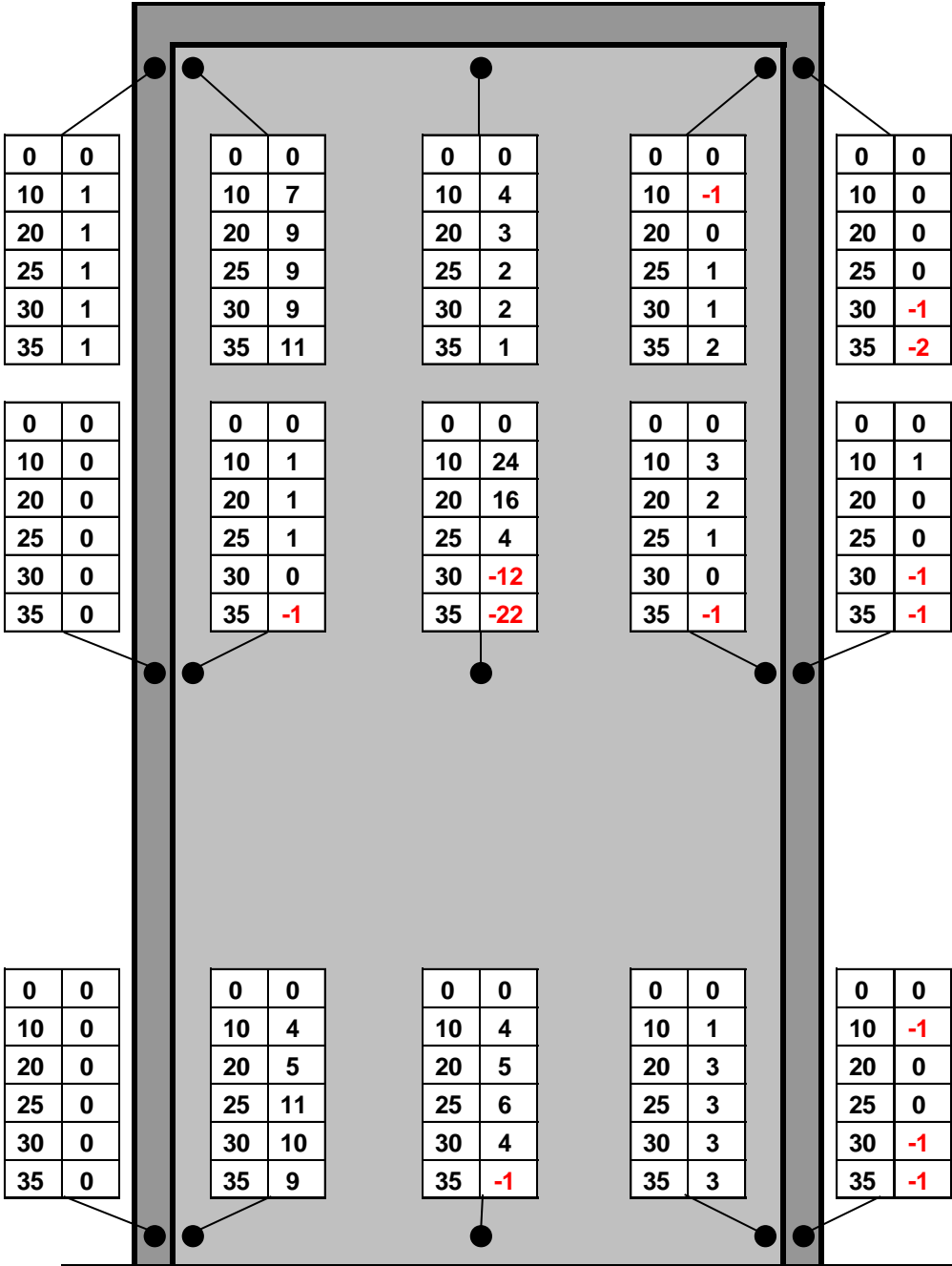
The recorded data of all individual thermocouples is shown in the tables in Appendix 4.

The following time/temperature graph shows the mean leaf temperature.



3.5 Deflection

Taut stainless-steel wires were anchored horizontally across the unexposed face of the specimen such that any deflection experienced by the test specimen could be measured. One wire was positioned 10 mm vertically below the head of the leaf, the second at mid-height and the third 10 mm vertically above the threshold. The following figure shows these positions with the elapsed time (minutes) in the left-hand column and the recorded deflection (mm) in the right-hand column. Positive values indicate deflection towards the heating conditions of the test.



4 TEST OBSERVATIONS

Photographs taken during and after the test are shown in Appendix 2.

TEST OBSERVATIONS (E = Exposed face: U = Unexposed face)		
Time (min:sec)	Face	Observation
00:00	U	Start of the test.
05:00	U	Heavy smoke/steam is issuing at head.
05:50	U	Medium smoke/steam is issuing from head and from stiles.
07:45	E	Veneer peeling.
10:20	E	Facing fissuring.
12:20	U	Medium smoke/steam is issuing from keyhole.
15:20	E	Facing missing.
18:45	U	Medium smoke/steam is issuing from top corners of leaf.
19:55	E	Handleset softening.
21:30	U	Melted aluminium on threshold at closing jamb.
23:30	U	Flash flaming at keyhole.
25:20	U	Latch rose partially detaching at top.
26:21	U	Cotton pad applied nominally 50 above latch, no failure.
27:50	U	Cotton pad applied nominally 50 above latch, no failure.
28:52	U	Cotton pad applied nominally 50 above latch.
29:02	U	INTEGRITY FAILURE due to ignition of cotton pad above the latch INSULATION FAILURE due to integrity failure. Area sealed at the request of the sponsor.
30:40	U	Medium smoke/steam is issuing from top hinge position.
32:20	U	Fissuring on leaf face adjacent to top hinge.
36:42	U	Test terminated.

Note: The failure was limited to the latch area so other ironmongery items such as the hinges and the closer achieved 36 minutes without failure occurring in their vicinity.

Key

Light smoke/steam – faint wispy

Medium smoke/steam – partially obscuring specimen

Heavy smoke/steam – completely obscuring specimen

5 LIMITATIONS

1. The test results relate only to the specimen tested. Appendix A of BS476: Part 20: 1987 provides guidance information on the application of fire resistance tests and the interpretation of test data. Application of the results to specimens of different dimensions, orientation or incorporating different components should be the subject of a design appraisal or further testing.
2. The results relate only to the behaviour of the specimen of the element of construction under the particular conditions of test. They are not intended to be the sole criteria for assessing the potential fire performance of the element in use, nor do they reflect the actual behaviour in fires.
3. The doorset was asymmetrical and was tested such that the door leaf opened towards the heating conditions of the test at the request of the sponsor.
4. The results apply to the specimen(s) as received from the sponsor.
5. Cambridge Fire Research is not responsible for the content of this report where information has been identified (using **) as supplied by the sponsor.

<p>This report is the property of the test sponsor and may not be reproduced or passed to a third party without their prior agreement.</p>

Report prepared by:



P Swinfield
Technical Officer

Report checked by:



T Smith
Technical Officer

Report issued:

26th November 2019

APPENDIX 1 SPECIMEN CONSTRUCTION

The item numbers listed in Appendix 1 Table 1 and shown in the figures in Appendix 1 refer to the components of the specimen construction. Any photo numbers refer to those in Appendix 2.

Please note that unless otherwise indicated the following applies:

- All dimensions and materials of construction were verified by the laboratory.
- Figures are not to scale.
- All dimensions are given in mm.

Appendix 1 Table 1

Item	Component	Information
1	Door frame Manufacturer: Type: Material: Joints: Fixings: Fixing to supporting construction: Overall size (h x w x d): Cross section size (h x d): Integral stop (h x d):	Shannon Brothers Longford Ltd. 3 sided with integral stops Softwood - Red Deal** Butt - mortice and tenon Fixed vertically using 2No. Ø5 x 100 steel countersunk woodscrews. Located 17 to 34 in, 23 from the exposed face at 34 to 40 centres. No.10 x 3" steel countersunk woodscrews set 250 up from bottom of jambs, 200 down from top of jambs and 3No. equispaced. 2084 x 992 x 80 44 x 80 including stop 12 x 33
2	Leaf Manufacturer: Reference: Overall size (h x w x t): Weight (kg): Sub-components: Core: Type: Thickness (t): Stiles: Description: Overall size (h x w x d): Rails: Description: Overall size (h x w x d):	Premdor** FD30 Premdor tube core CF380** 2040 x 923 x 44 45.8 including frame and ironmongery Particleboard tubular core 38 Softwood stiles to both vertical edges. 2040 x 32-34* x 38 Softwood outer rails top and bottom with particleboard inner rails. 32* x 858 x 38 (top outer) ±45* x ±858 x ±38 (top inner) 30 x 858 x 38 (bottom outer) ±45* x ±858 x ±38 (bottom inner)

Item	Component	Information
2 cont	Facing: Description: Overall size (t):	White painted MDF 3
3	Hinges Supplier: Type: Reference: Material: Number: Location: Blade size (h x w x t): Knuckle size (Ø): Fixings to frame (Ø x l): Fixings to leaf (Ø x l):	Zoo Architectural Hardware Butt hinges with bearings. ZHSS243RSS** Certifire CF849 Stainless steel 3 Set at 150, 935 and 1719 from the top of the leaf to the top of the blade. 101 x 30 x 3 15 4No Ø4.6 x 31 CSK stainless steel wood screws per blade. 4No Ø4.6 x 31 CSK stainless steel wood screws per blade.
4	Closer Manufacturer: Reference: Description: Location: Fixings Body size (Ø x l): Leaf forend: (h x d x t): Frame forend: (h x d x t):	Astra Door Controls Ltd. Astra 4000 Series concealed door closer** Steel body concealed closer Hanging stile, 805 below leaf head. 6No. Ø 4.0 x 38 stainless steel countersunk screws 6No. Ø 4.0 x 29 brass countersunk screws 28 x 213 110 x 33 x 3.4 110 x 33 x 3.4
5	Latch/Lock Manufacturer: Type: Reference: Description: Height of spindle: Overall size: Body (h x w x d): Fixings (Ø x l): Forend (h x d x t): Strike plate (h x d x t): Fixings (Ø x l):	Zoo Architectural Hardware Reversible bolt contract range ECS364** Steel lever mortice lock, steel strike, plastic strike box. 900 102 x 64 x 14 2No. Ø4 x 25 steel countersunk screws. 155 x 22 x 2 115 x 14 x 40 x 1.5 (including a 115h tongue) 2No. Ø4 x 25 steel countersunk screws

Item	Component	Information
6	Handleset Supplier: Reference: Description: Overall size: Handle (l x h x w): Rose (Ø x d x t): Rose cover (Ø x d x t):	Zoo Architectural Hardware ZPA210CP A low melting point alloy lever handle with steel components affixed to leaf through rose positioned to suit latch. 120 x 20 x 11 with Ø20 x 49 tubular section 47 x 8 x 2 50 x 8 x 2
7	Escutcheon Manufacturer: Reference: Description: Overall size (Ø x d x t): Cover (Ø x d x t): Fixings (Ø x l):	Zoo Architectural hardware ZPZ002CP** Low melting point alloy escutcheon affixed to both faces 48 x 8 50 x 8 x 1 2No. Ø2.3 x 19 stainless steel countersunk screws.
8	Bolt Supplier: Type: Description: Overall size: Body (Ø x l): Forend (h x d x w): Keep (h x d x w): Bolt (Ø): Face plate (h x w x t):	Zoo Architectural hardware ZRB02EB A key operated bolt fitted 725 from bottom of leaf with keyhole and face plate on exposed face and keep in frame. 16 x 59 44 x 20 x 1.8 42 x 20 x 1.4 12 38 x 19 x 1.4
9	Intumescent frame Supplier: Reference: Approval: Description: Overall size (h x d):	Pyroplex Limited Rigid box Certifire CF355 A graphite based intumescent strip with PVC holder with self-adhesive set in the groove in frame reveal 13 from the hinge knuckle face fully interrupted by closer, hinges, strike and bolt. 15 x 4
10	Fire stopping detail Description:	Gaps between the frame and the supporting construction were packed with Unifrax Insulfrax LTX blanket and capped with Firewise intumescent & acoustic acrylic sealant.

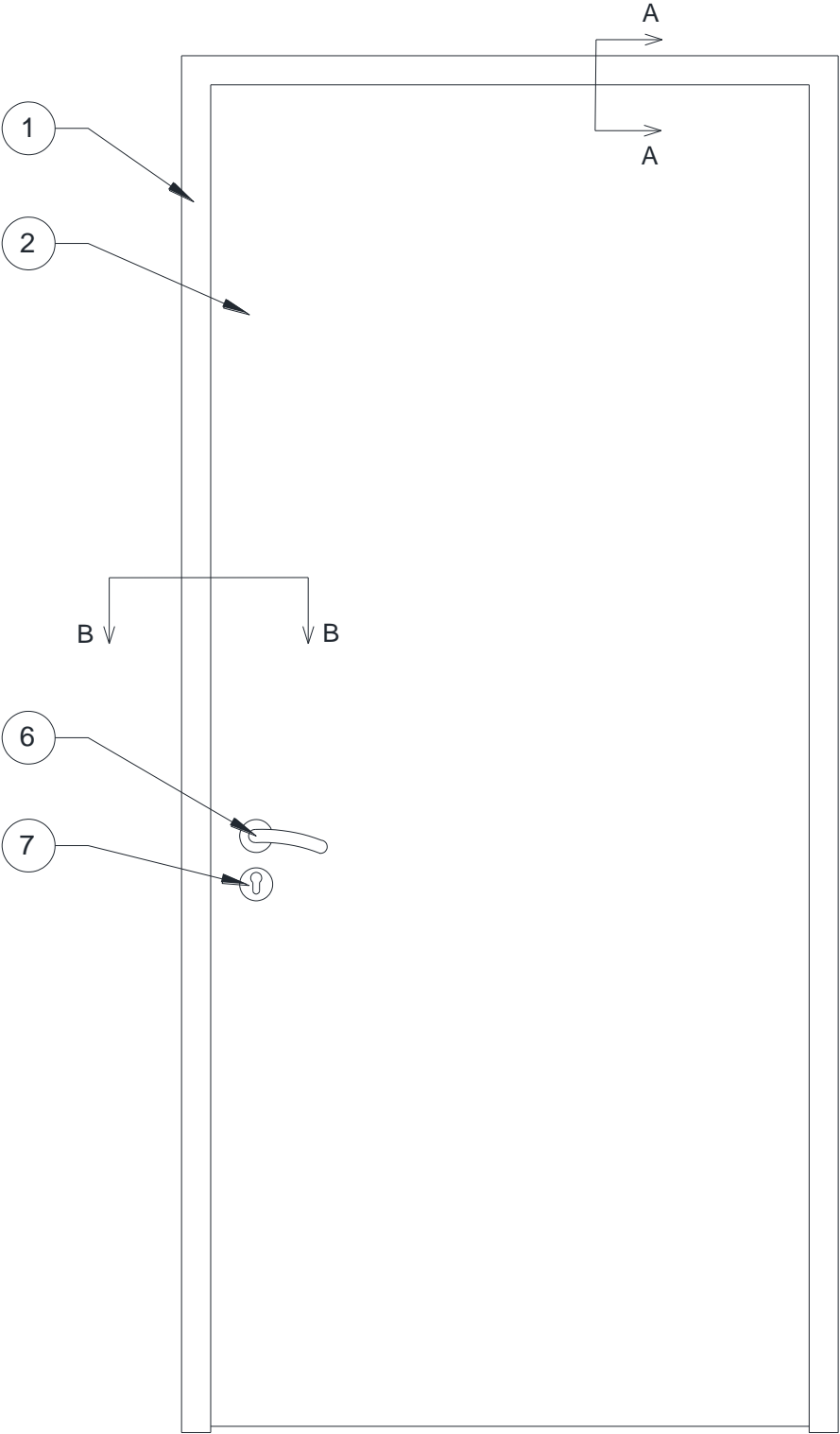
Key:

* Nominal value;

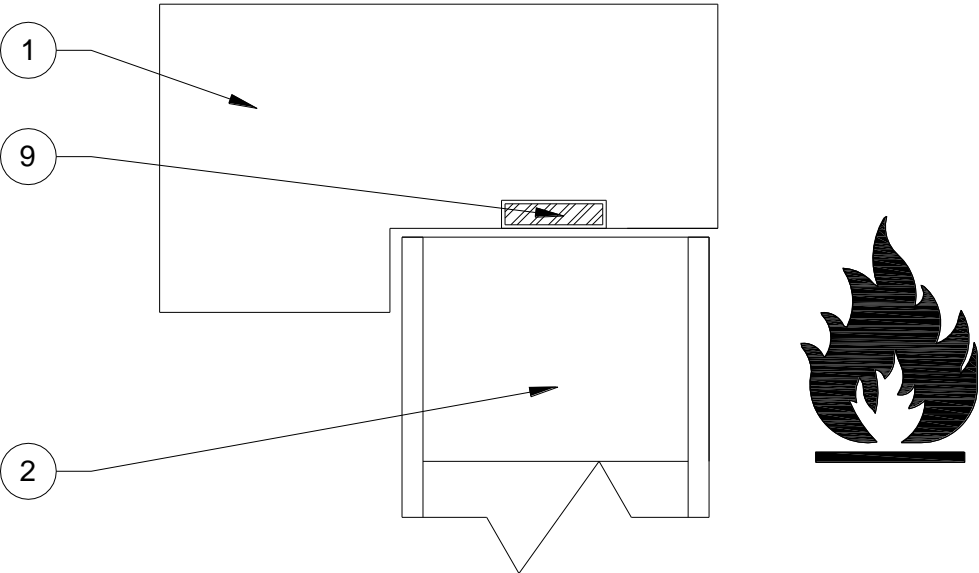
** Sponsor declared value or detail, not verified by laboratory

‡ Identified post test from remains of specimen

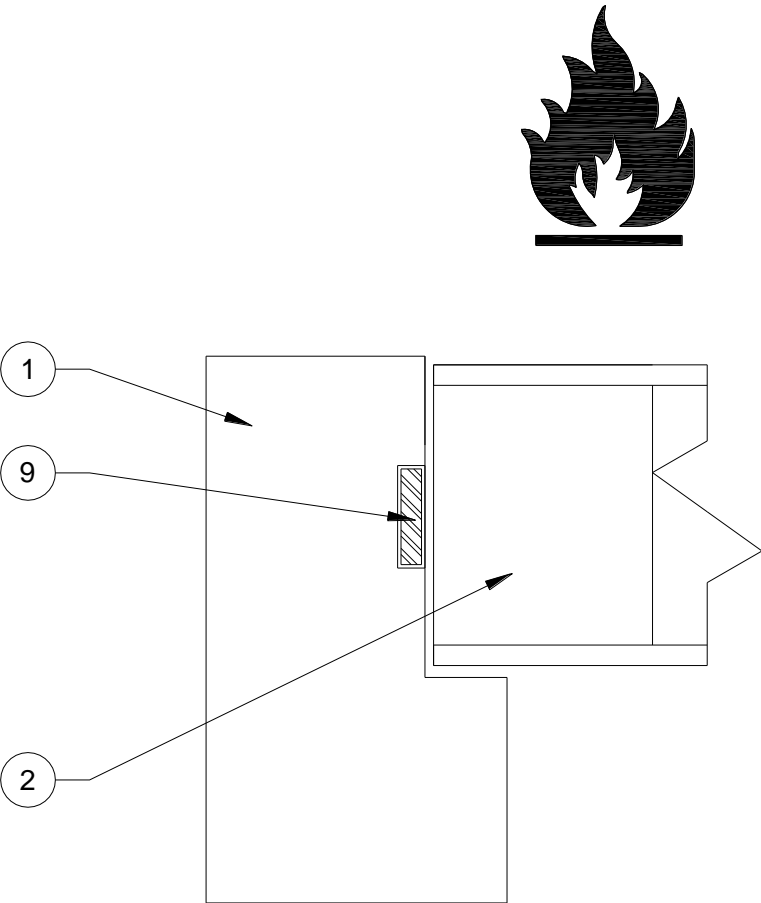
Appendix 1 Figure 1 –Elevation viewed from unexposed face



Appendix 1 Figure 2 – Section A – A



Appendix 1 Figure 2 – Section B – B



APPENDIX 2 PHOTOGRAPHS

Appendix 2.1 Pre-test photos

Photo 2.1.1



Photo 2.1.2



Photo 2.1.3



Photo 2.1.4



Photo 2.1.5



Photo 2.1.6



Photo 2.1.7



Photo 2.1.8



Photo 2.1.9



Photo 2.1.10



Photo 2.1.11



Photo 2.1.12



Appendix 2.2 During test photos

Photo 2.2.1

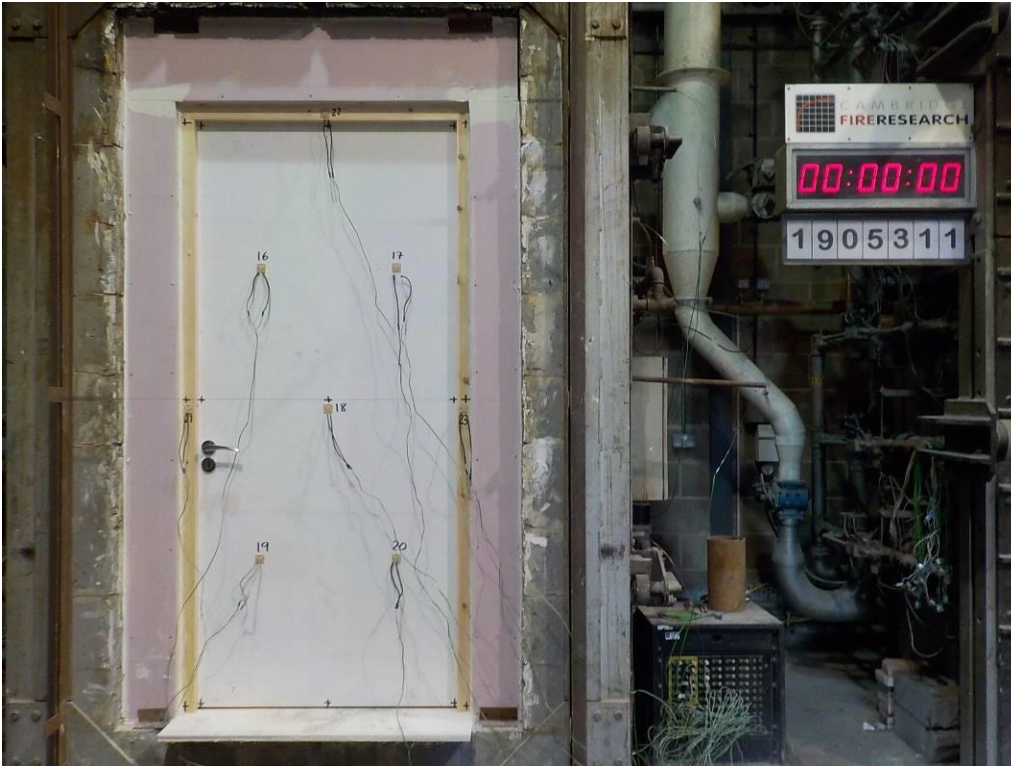


Photo 2.2.2

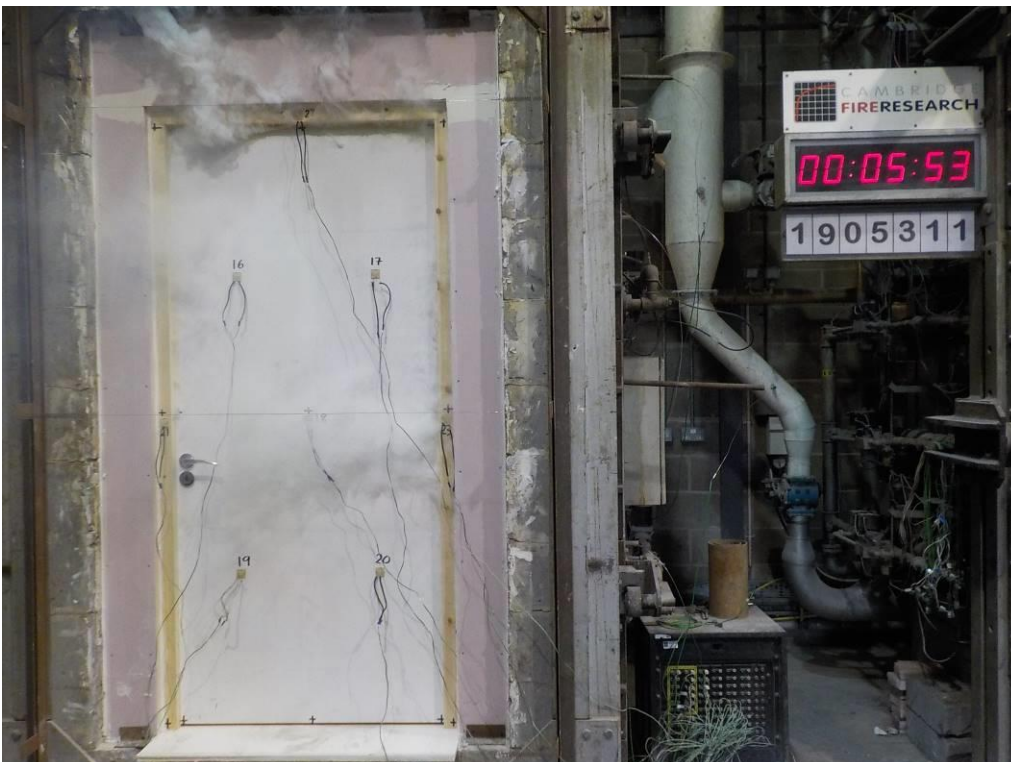


Photo 2.2.3

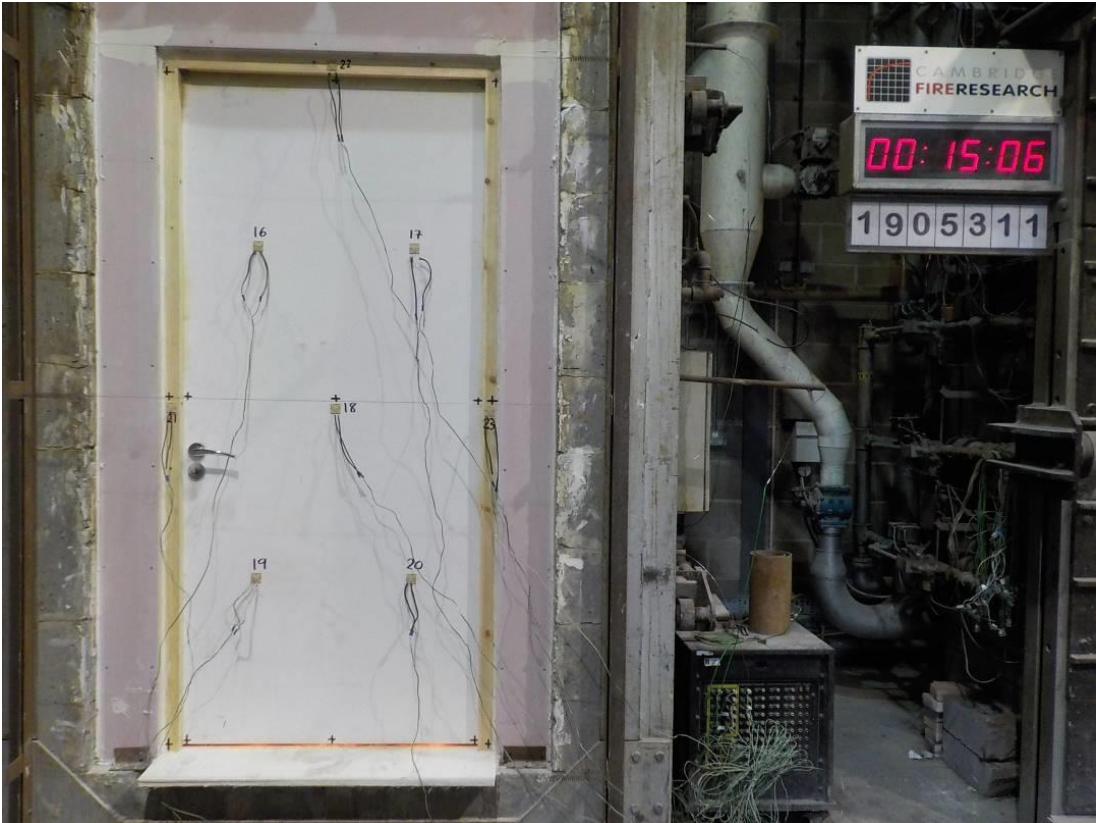


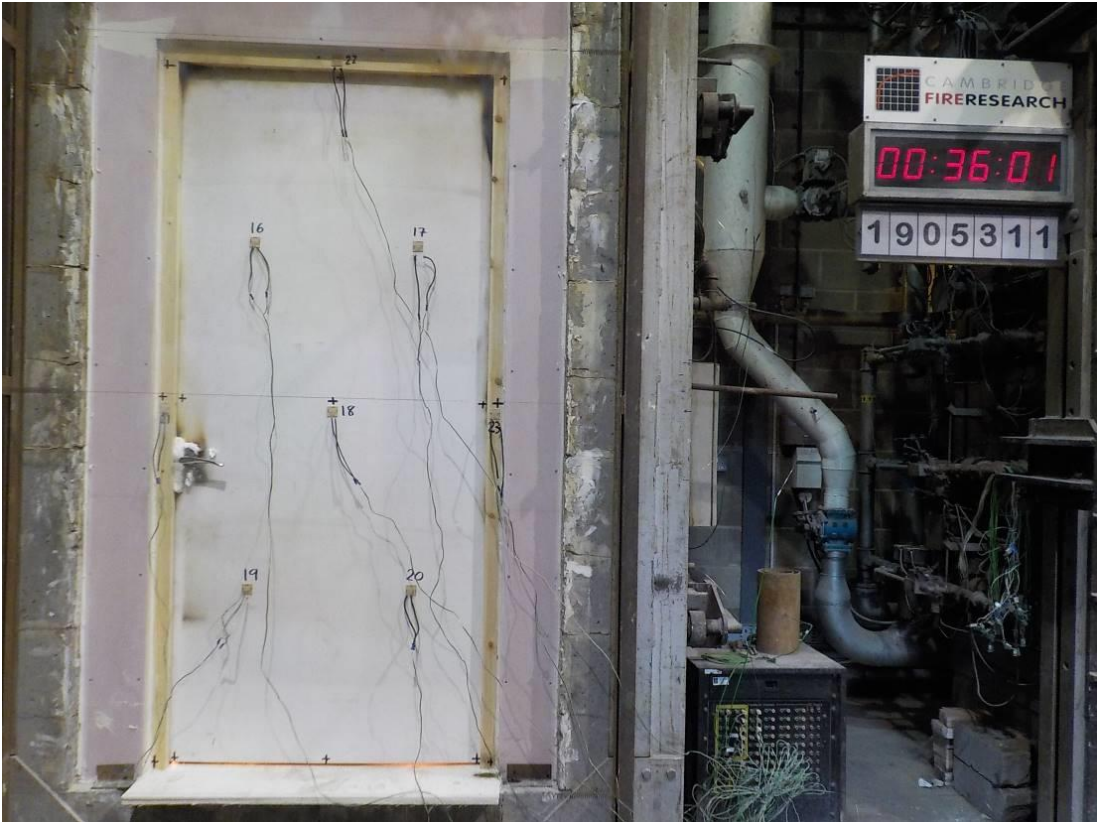
Photo 2.2.4



Photo 2.2.5 – after 28 minutes



Photo 2.2.6



Appendix 2.3 Post-test photos

Photo 2.3.1

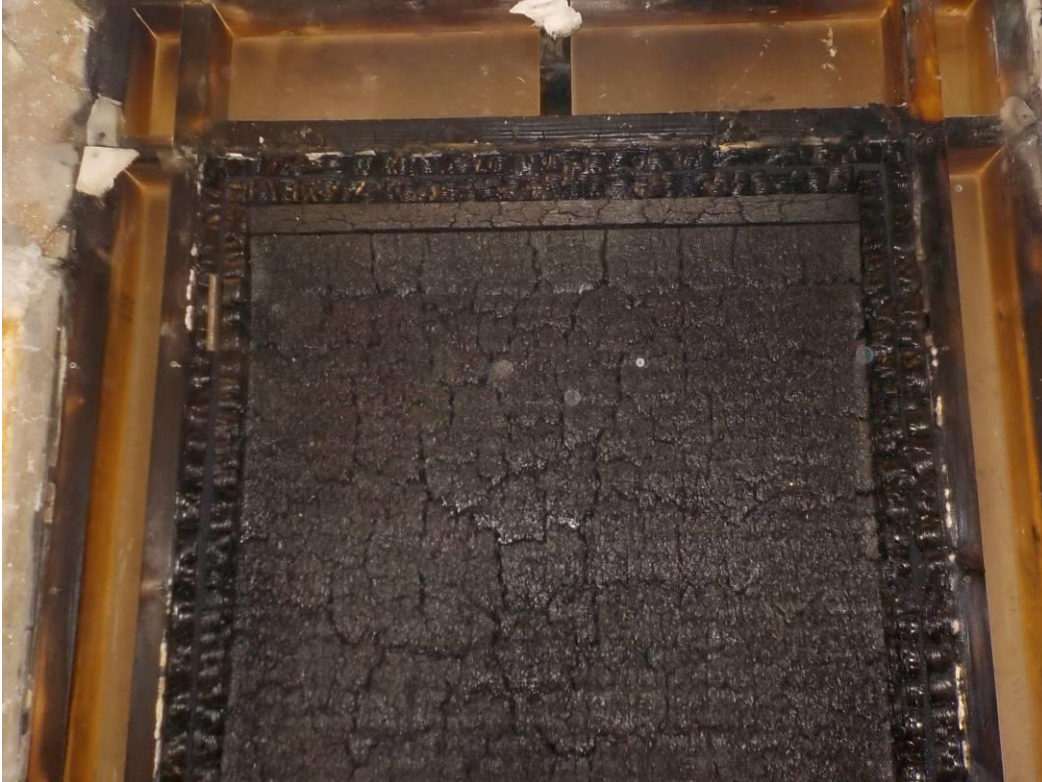
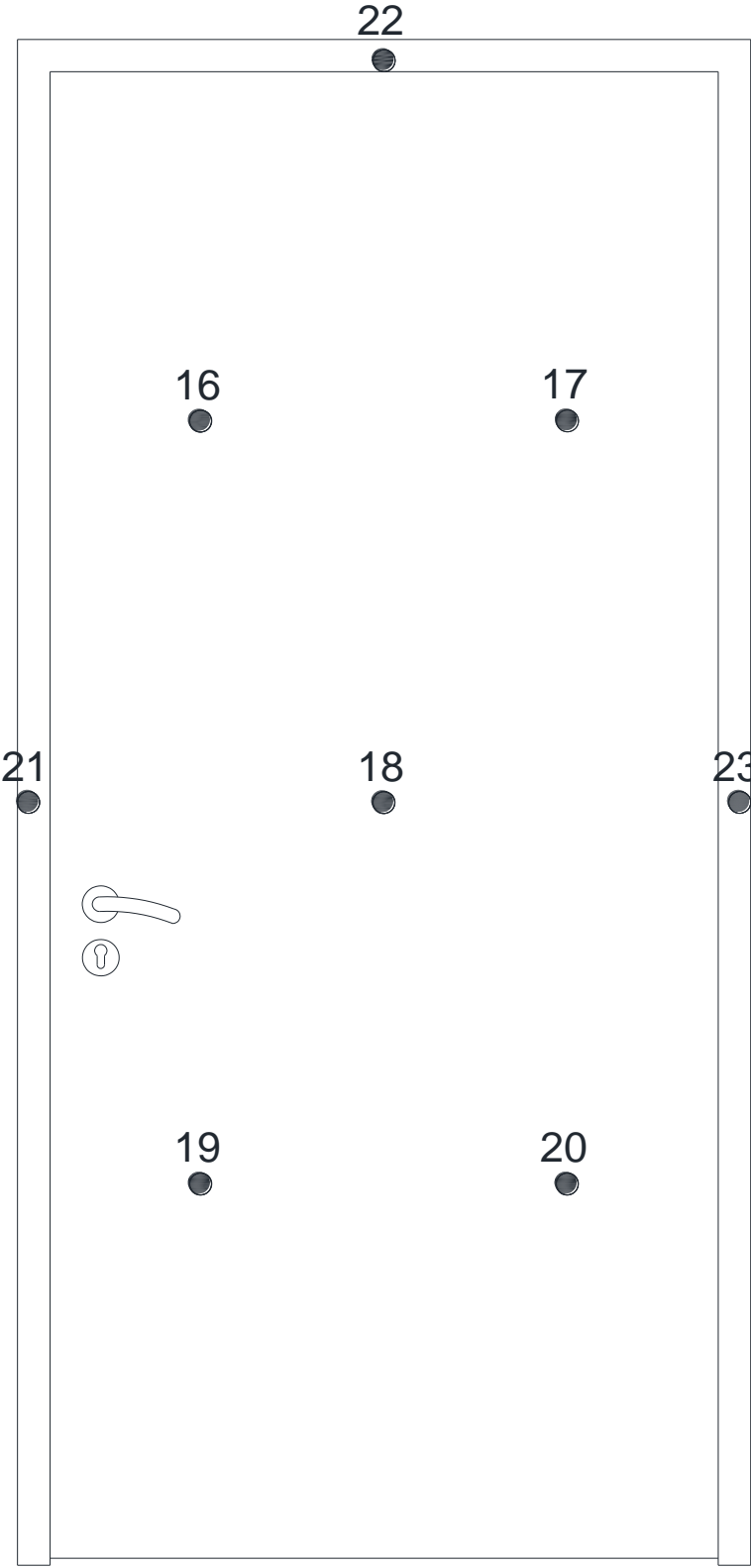


Photo 2.3.2



APPENDIX 3 POSITIONING OF INSTRUMENTATION




● Unexposed face specimen thermocouple

APPENDIX 4 RECORDED THERMOCOUPLE DATA

Time	Chan 16	Chan 17	Chan 18	Chan 19	Chan 20	Chan 21	Chan 22	Chan 23
min	°C	°C	°C	°C	°C	°C	°C	°C
0	23	23	23	23	22	23	23	22
1	23	23	23	23	22	23	23	22
2	23	23	23	23	23	23	23	22
3	23	23	23	23	22	23	23	22
4	23	23	23	23	23	23	24	22
5	24	24	23	23	23	23	27	22
6	26	25	23	24	24	23	27	23
7	30	30	24	26	27	23	25	23
8	37	37	28	30	33	23	25	22
9	44	46	33	36	40	23	24	22
10	51	54	40	44	46	23	25	23
11	57	60	46	51	53	23	25	22
12	61	65	51	57	59	23	26	23
13	65	70	56	62	64	24	27	23
14	68	73	60	67	68	23	27	23
15	71	76	64	71	71	24	28	23
16	73	78	67	73	73	24	28	23
17	75	79	70	75	76	24	29	23
18	76	80	72	77	77	24	29	24
19	77	82	74	79	78	25	30	24
20	78	83	76	80	80	25	30	24
21	79	84	78	81	81	25	31	24
22	80	85	78	82	82	25	31	25
23	81	86	80	84	83	25	31	25
24	83	87	81	85	85	26	32	26
25	84	89	81	87	86	26	32	26
26	86	91	82	89	87	26	33	27
27	90	96	83	93	90	27	34	27
28	93	101	84	99	95	27	35	28
29	98	105	85	104	99	28	36	28
30	104	114	86	111	104	28	37	29
31	114	127	87	124	113	29	37	30
32	127	143	89	141	126	29	38	30
33	142	161	92	160	142	29	40	31
34	158	180	96	179	159	30	41	32
35	174	197	99	196	177	30	43	32
36	188	212	104	211	192	30	45	33

APPENDIX 5 SPONSOR SUPPLIED DRAWING

 <p>SHANNON BROS LONGFORD LTD</p> <p>JOINERY MANUFACTURERS FIRE DOORS PRE HUNG DOOR KITS STAIRCASES 2nd FIX CARPENTRY TEL: (043) 3346560 FAX: (043) 3347224 E-MAIL :info@shannonfiredoors.ie WEB : www.shannonfiredoors.ie ©DRAWING COPYRIGHT OF SHANNON BROS LONGFORD LTD</p>	<p>TEST SPONSORS : SHANNON BROTHERS LONGFORD LIMITED. ECCO ARCHITECTURAL HARDWARE LTD. B&G LTD. ASTRA DOOR CONTROLS LTD. DATE: 13th MAY 2019 FIRE RATING:30 MINUTE</p> <p>PAGE 1</p>
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